

For Customer Services (parts & delivery enquiries only) call: **01254 683 079**

For Technical Support (installation queries) call: **0871 574 7293**

Technical support calls cost 10p per minute from BT landlines, other carriers and mobile networks may vary.

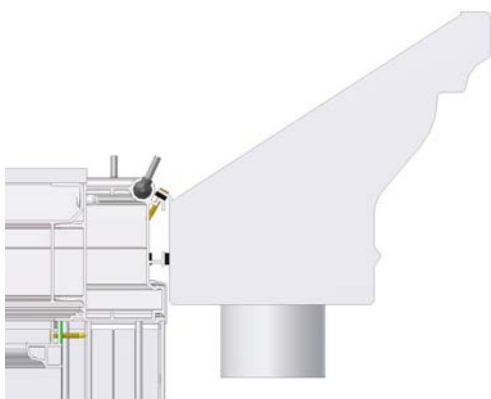
Please note that the conservatory product is complex, and often bespoke in nature. Accordingly, while this document attempts to demonstrate the full installation procedure, it should be seen as a guide to method and technique, rather than a strict step-by-step guide. Methods and components are subject to change without notice, and no responsibility will be accepted for any issues arising from such changes.

Printed installation guides for our products are supplied as necessary upon purchase however, due to the limitations of promptly updating printed copies, the PDF versions available online at www.k2conservatories.co.uk should be considered to supersede the printed versions.

Prior to attaching the guttering, apply the Thermal Break Tape (C9485) along the two faces of the Eaves Beams.



Ensure that the tape is firmly pressed into position prior to removing the protective film.



Place the guttering into position so that it sits tightly against the pivot channel of the Eaves Beam. Check the gutter for being level and square to the Eaves Beam.



Once the guttering is in position, secure it using the Gutter Fixing Screws (C9479)

50mm from each end and at approximately 450mm centres.

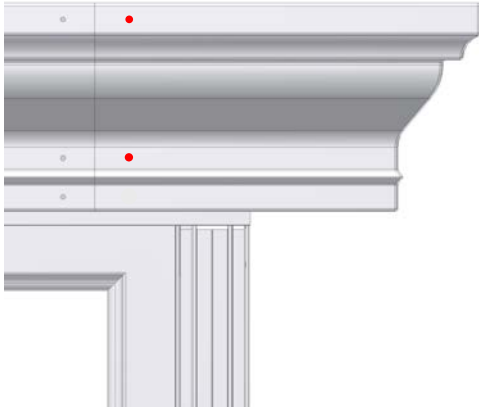
Cut 2x strips (approx 435mm long) of the Butyl Tape (C9482) and place the first tape approximately 15mm into the gutter and the second leaving a 10mm gap between the two.



Once the tapes are pressed firmly into position, apply a liberal amount of silicone between the Butyl Tapes so it sits proud (no excess silicone is to be removed at this point).



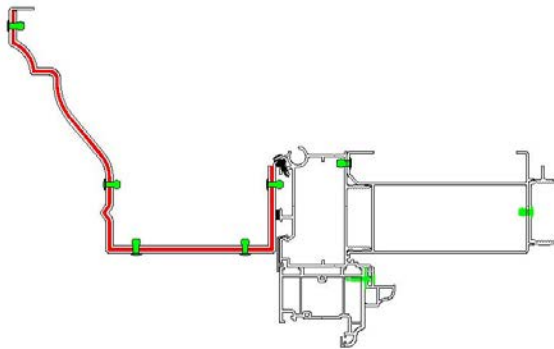
Place the Gutter Corner (with jointer) into position and is firmly bedded onto the silicone/Butyl tape joint. Clamp and compress the joint together prior to drilling and fixing.



Mark the drilling positions. It is important that the drilled holes pass through the silicone filled channel between the Butyl Tapes and the jointer.



Working around the orangery, fix each joint using the same method. Clean off any excess silicone once permanently fixed together.



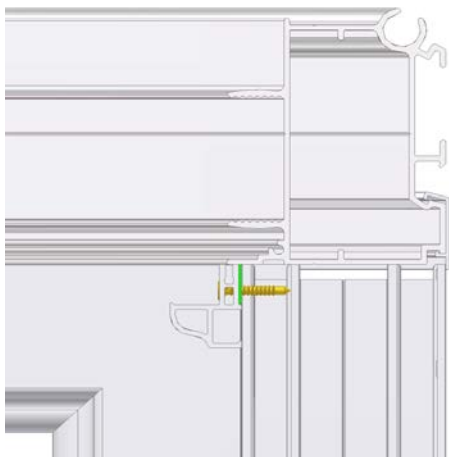
When riveting the back face of the gutter, ensure that it is riveted from inside.

Once drilled, permanently fix the joint together using rivets (C9480).



Fix the Gutter Corner to the Eaves Beam using the Gutter Fixing Screws (C9479) approximately 25mm from each end and in from the corner.

Fix the “Capella” soffit trim (P6095) tight to the underside of the eaves beam and screw fix (C9489) to the inside face of the window (50mm from the ends and at approximately 450mm centres), ensuring that 1mm packers are placed between the trim and windows. It is recommended that the soffit trim should be pre-drilled with a clearance hole prior to installation.



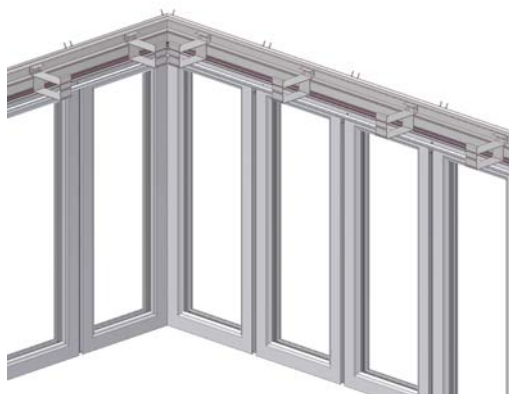
Fit the “Capella” soffit trims around the internal perimeter of the orangery (ensuring that the mitres are tightly together in the corners).



If not already fitted, fix the “Capella” soffit bracket (C9463) to the pre-drilled holes in the upper face of the Eaves Beam using the pop rivets supplied (C9480).



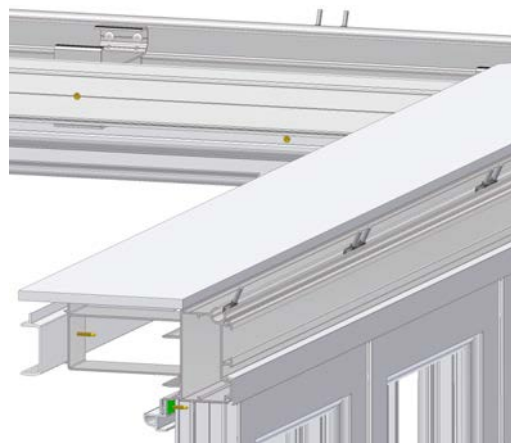
Continue to fix all the soffit brackets around the internal perimeter.



Once the soffit brackets installed, If not already fitted, fix the Eaves Beam Cover Adaptor (A5148). The adaptor should be centrally located into the recess on each bracket prior to fastening permanently using either pop rivets (C9480) or screws (C9489).



Continue to fix the adaptors around the internal perimeter, ensuring that the mitres are tightly together in the corners.



Fit the upper soffit claddings around the internal perimeter of the orangery, ensuring that the mitres are tightly together in the corners.

Once the Soffit Brackets are installed, apply strips of double-sided tape to the top of each bracket prior to fitting the Upper Soffit Cladding into place.

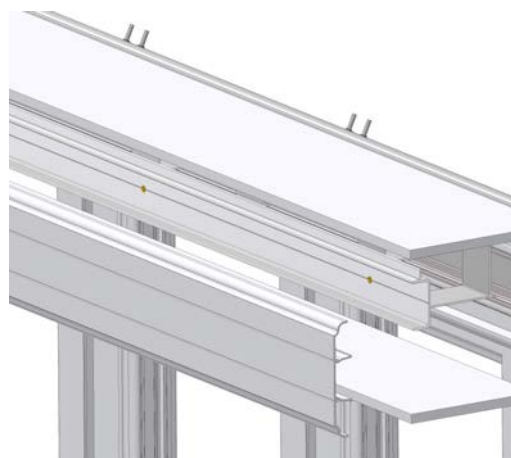


Position the back edge of the (175mm wide) upper Soffit Board (C9486) using the upstand on the top of the Eaves Beam.

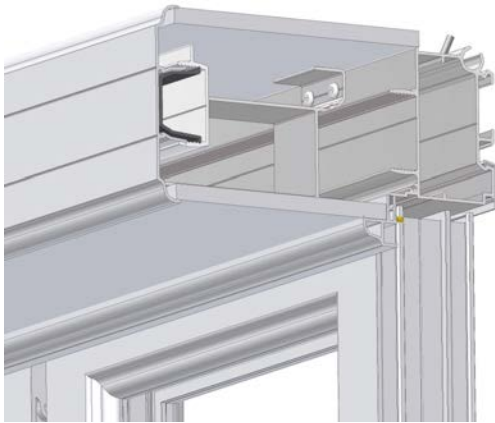


Clip the Eaves Beam packers (C9118) into position in the Eaves Beam Cover Adaptor (A5148) at approx 600mm centres.

Locate the (150mm wide) lower soffit cladding onto the soffit trim and clip the Internal Eaves Beam Cover (P6042) into the Eaves Beam Cover Adaptor (A5148).



Check along the length of the Internal Eaves Beam Cover (P6042) to ensure that it has correctly located into the adaptor (A5148), if any adjustments are required, gently squeeze the top and bottom of the Eaves Beam Cover (P6042) and place in position before releasing.



When fitting the Eaves Beam Cover (P6042) ensure that a gap is present in the corners to allow fitting of the Internal Eaves Cover Joint Trim (C9108). Push fit the joint trims into place.

